



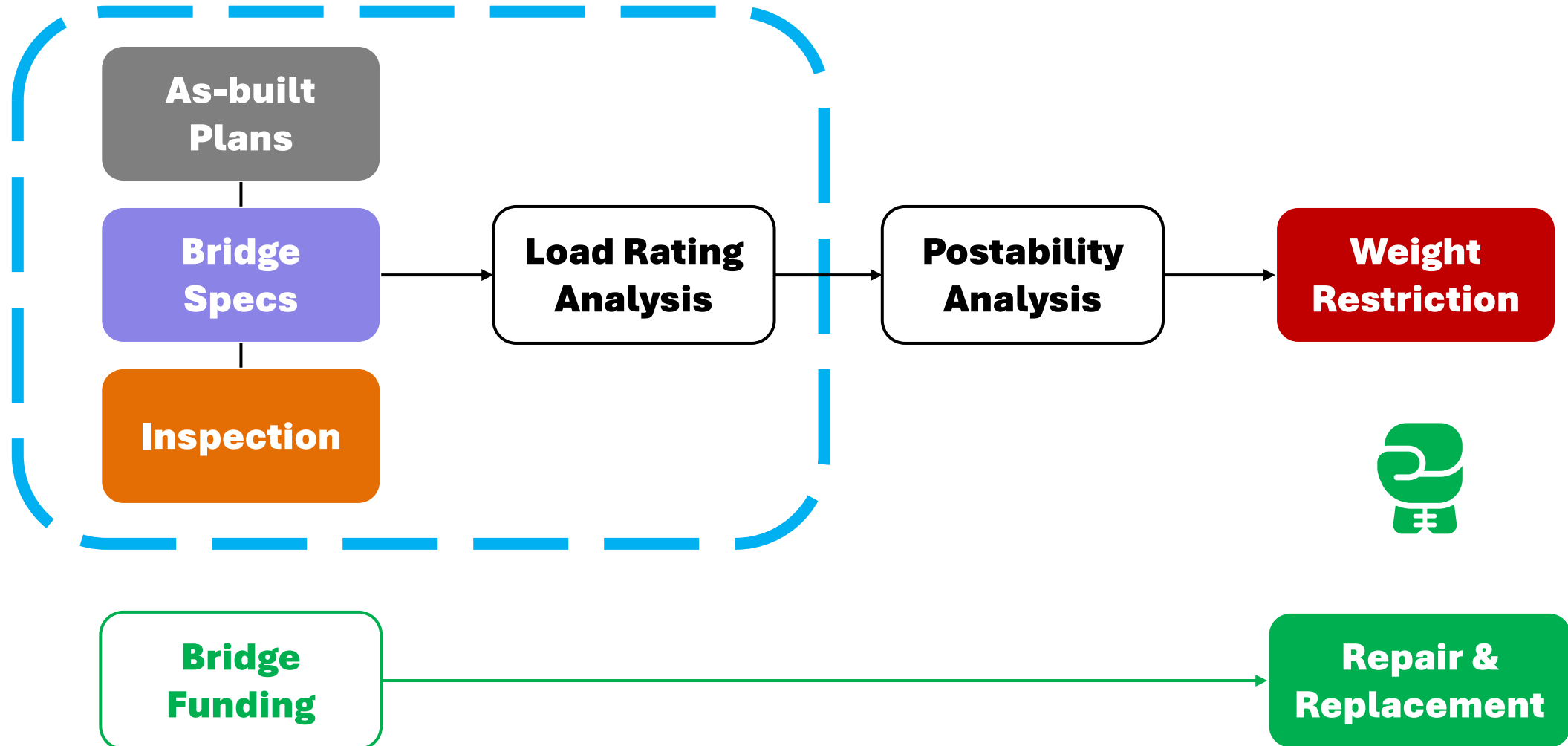
Genuine
Ingenuity

Enhancing Bridge Load Rating Analysis: Key Considerations – Part 2

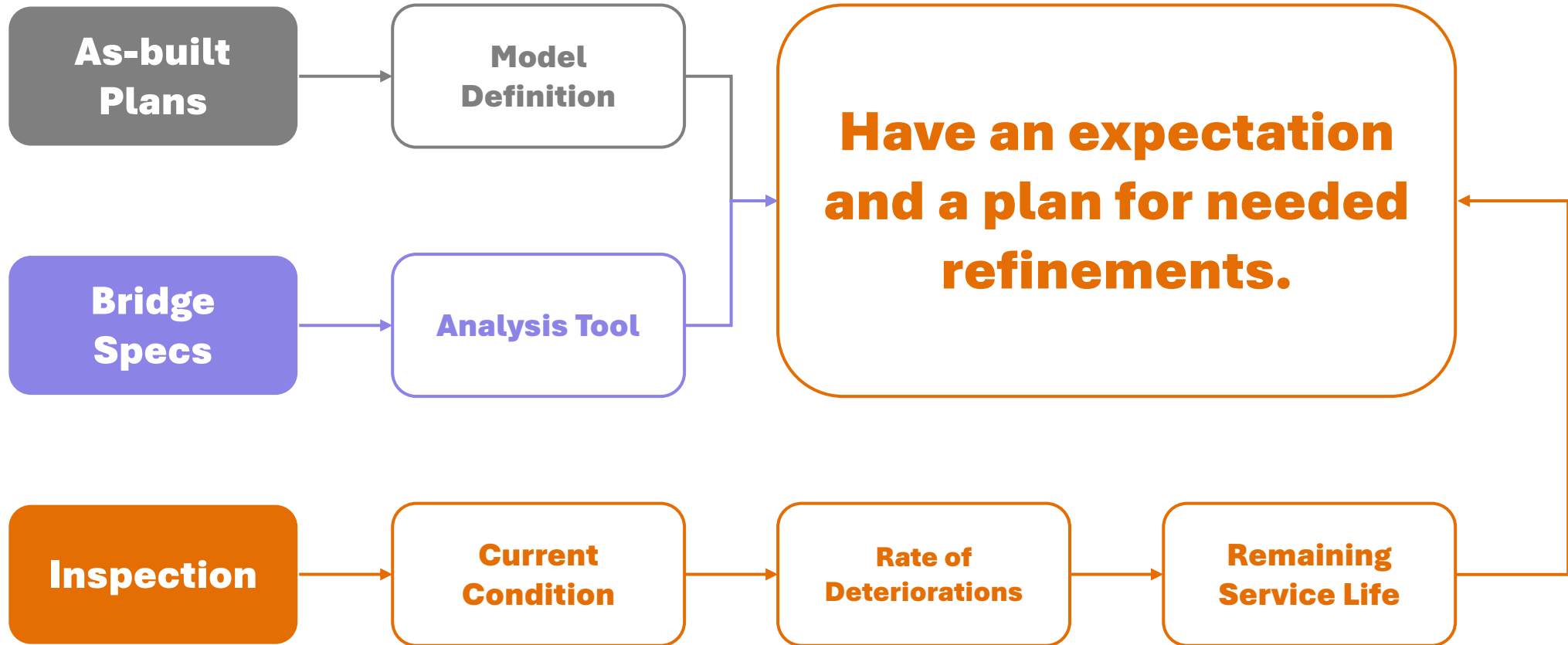
Yun Lin, PhD, PE

8/8/ 2023

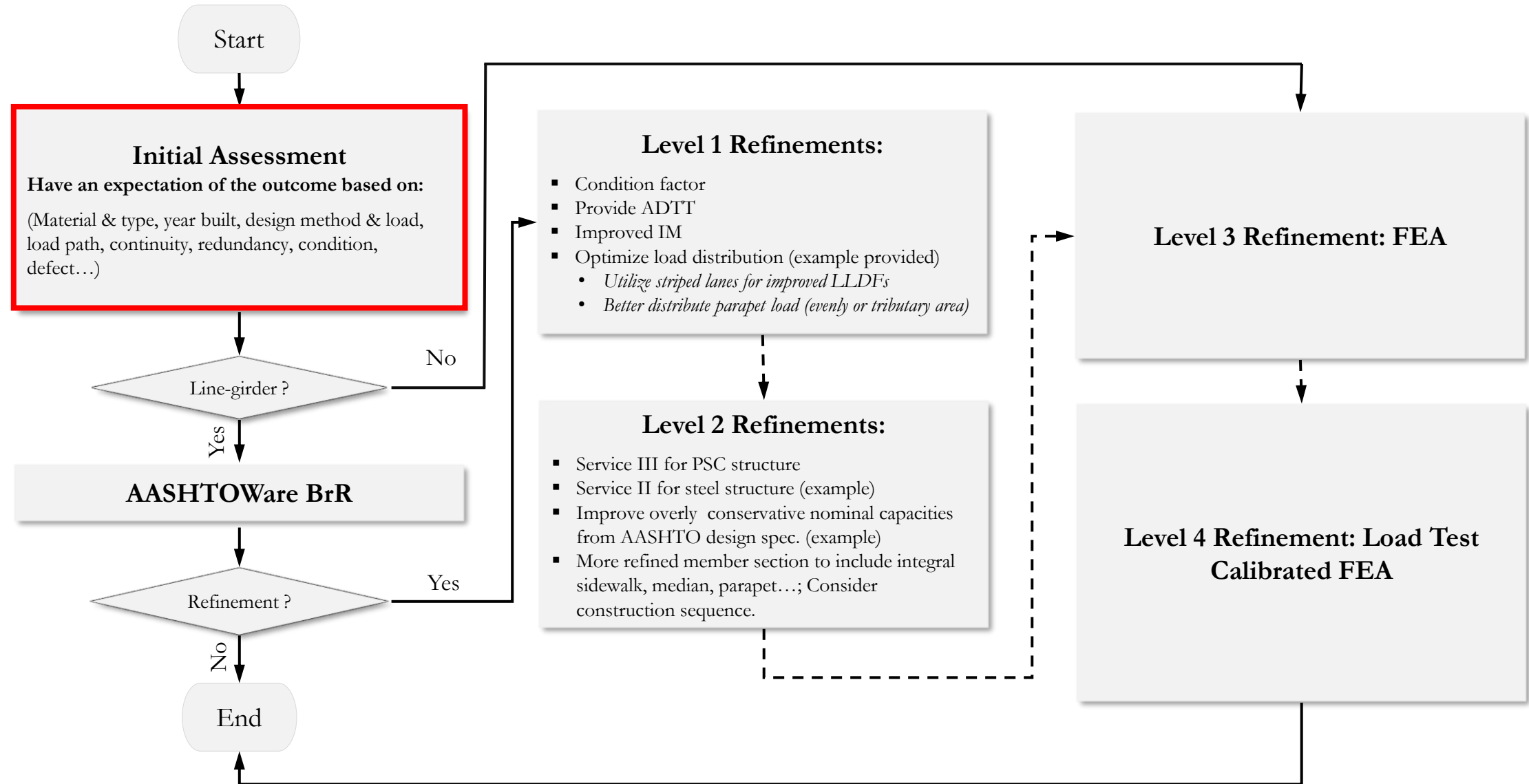
Maintaining a Healthy Bridge Program



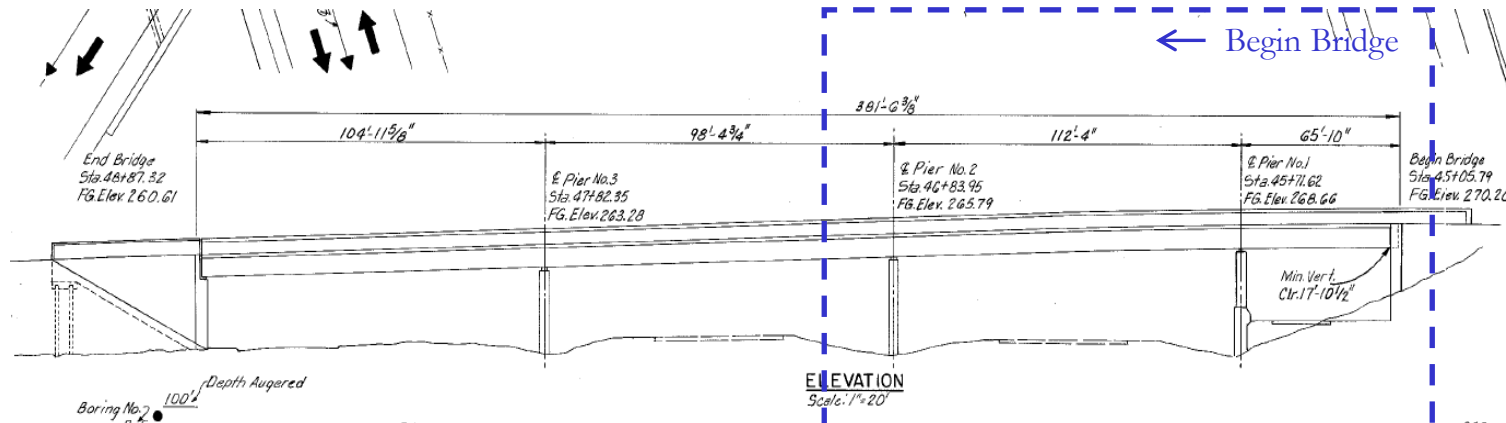
Components of load rating



Workflow for Bridge Load Ratings with Improvement Options

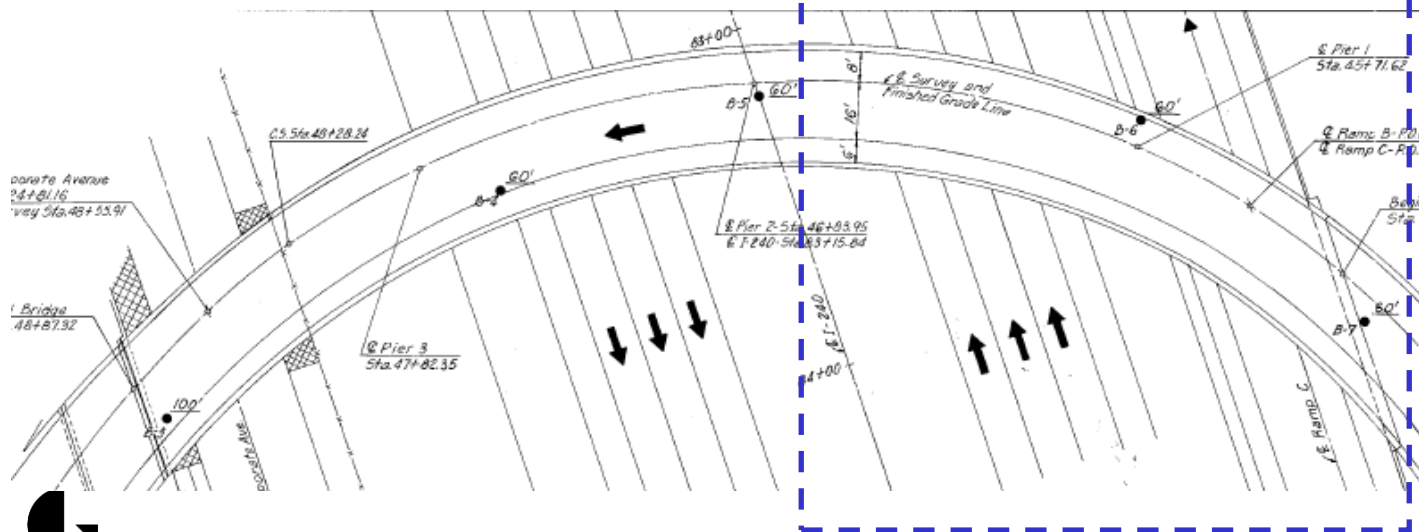


Initial Evaluation - Steel multi-girder

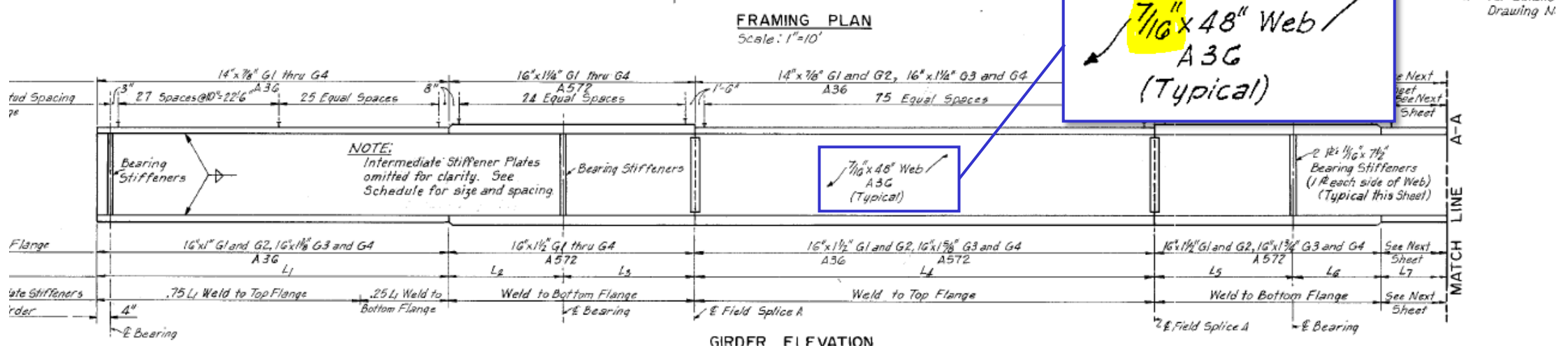
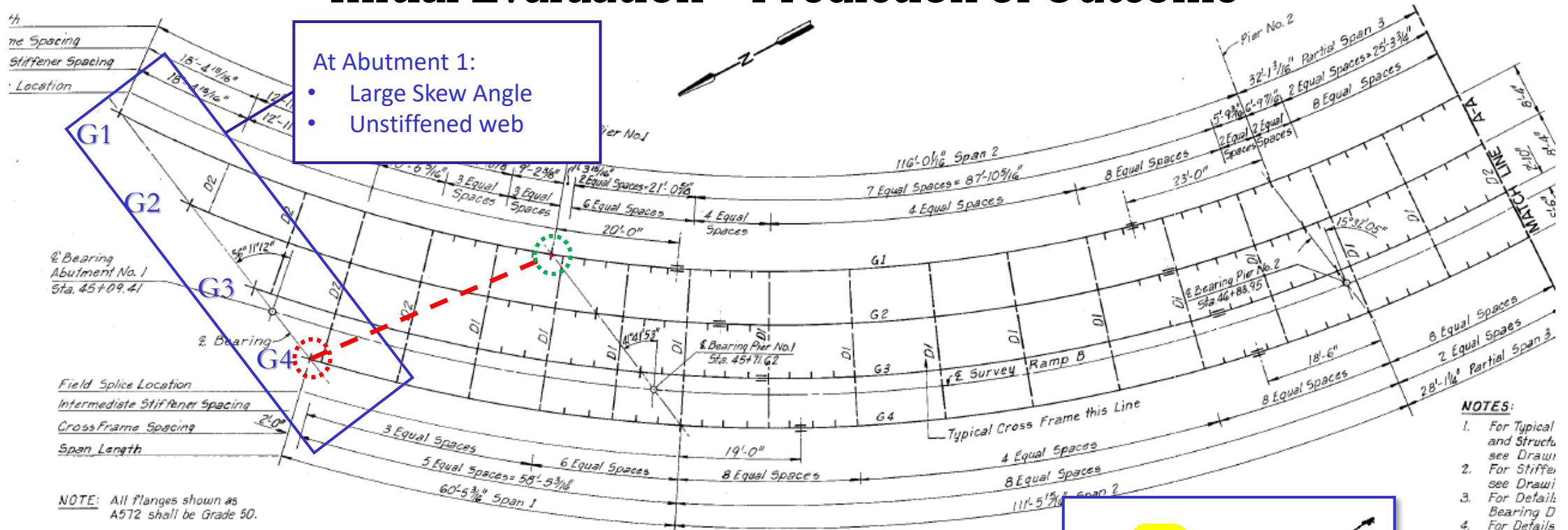


Steel Multi-I-Beam (Year built: 1982)
 4-Span-Cont.: 105 ft, 98 ft, 112 ft & 66ft
 Interstate exit ramp
 ADT: 113,227 (ADTT: 14,720)
 GCR (deck-super-sub): 6-8-6

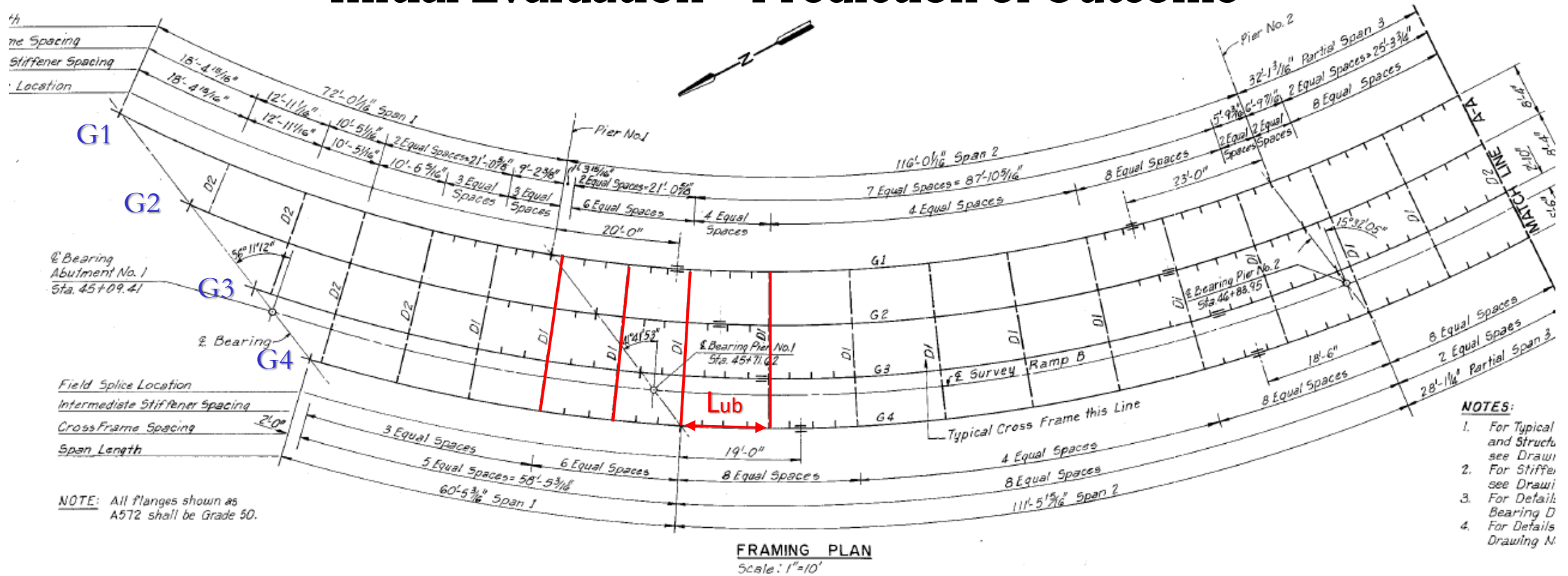
- *Good & satisfactory condition*
- *Not postable*



Initial Evaluation - Prediction of Outcome

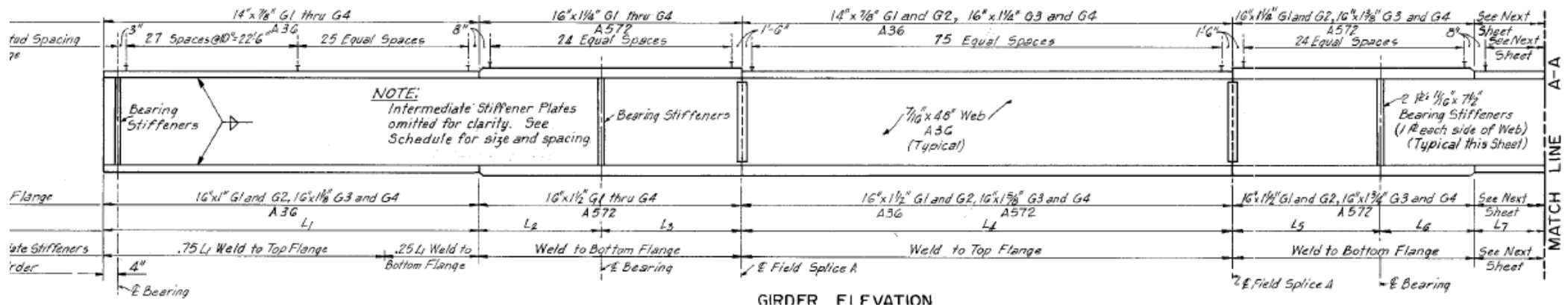


Initial Evaluation - Prediction of Outcome



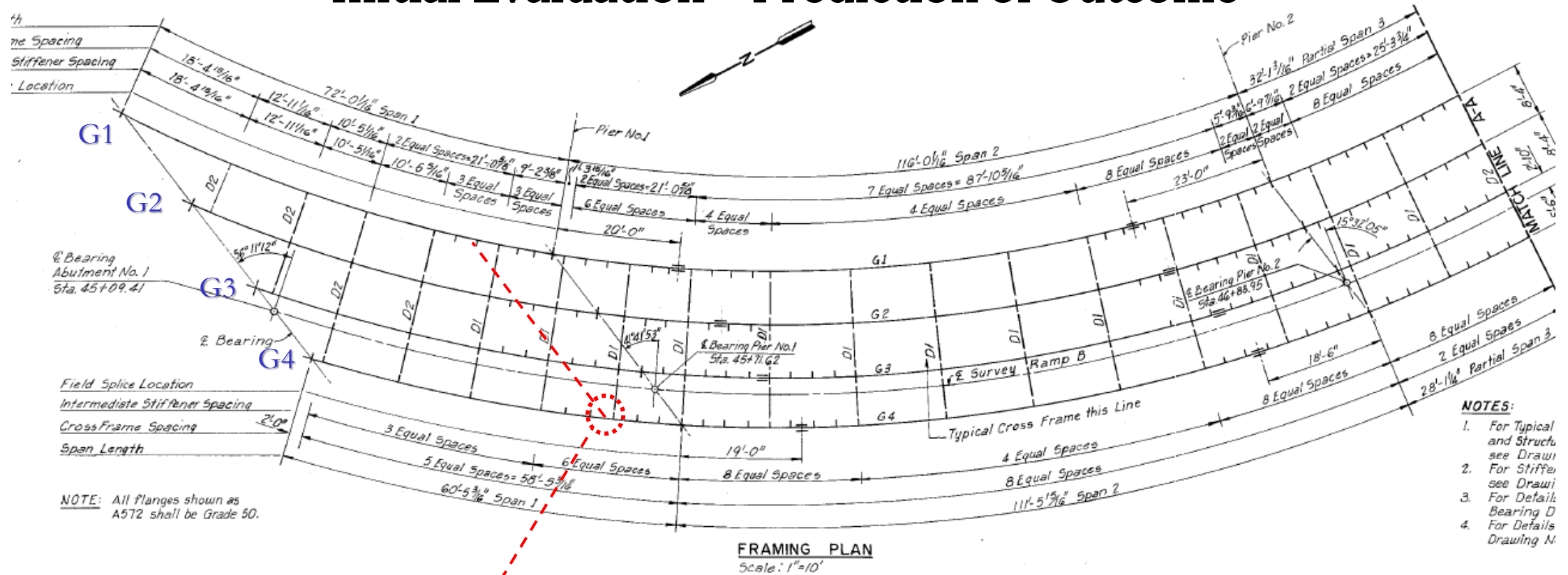
NOTE: All flanges shown as A572 shall be Grade 50.

- NOTES:**
1. For Typical and Structs see Drawi
 2. For Stiffen see Drawi
 3. For Detail Bearing D see Detail Drawing N
 4. For Details Drawing N

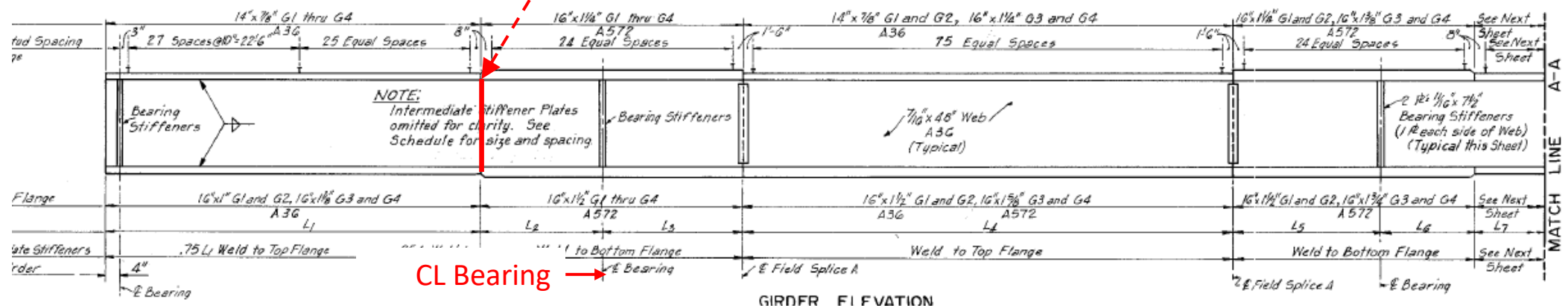


GIRDER ELEVATION

Initial Evaluation - Prediction of Outcome



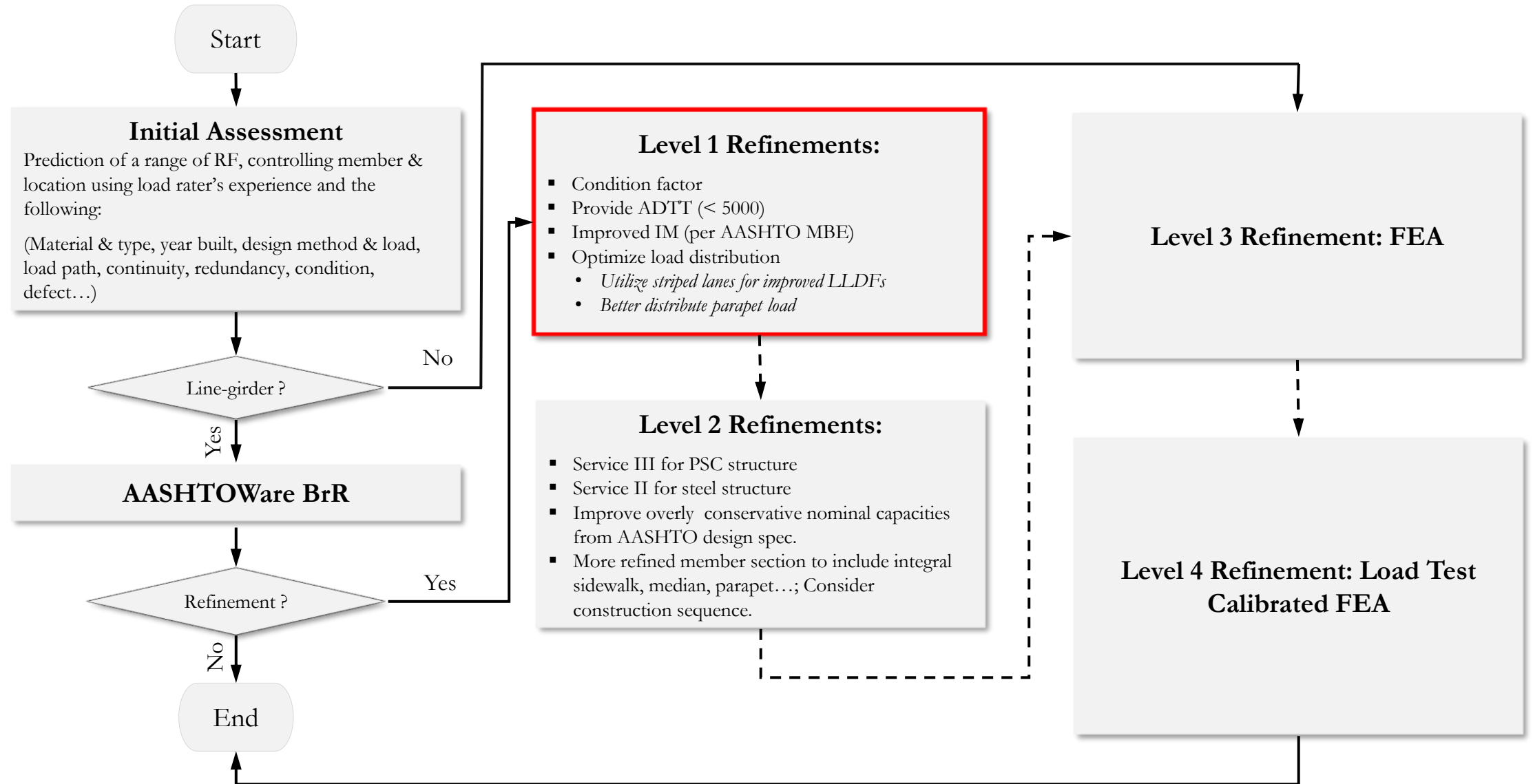
- NOTES:**
1. For Typical and Struct. see Drawings.
 2. For Stiffeners see Drawings.
 3. For Detail Bearing D see Drawing N.
 4. For Details Drawing N.



CL Bearing →

GIRDER ELEVATION

Workflow for Bridge Load Ratings with Improvement Options



Level 1 Refinements:

- Provide ADTT (< 5000)

Description	Description (cont'd)	Alternatives	Global reference point	Traffic
Truck PCT:		<input type="text"/>	%	
ADT:		<input type="text"/>		
Directional PCT:		<input type="text"/>	%	
Recent ADTT:		1289		<input type="button" value="Compute"/>

- Improved IM (per AASHTO MBE)

LRFD dynamic load allowance	
Fatigue and fracture limit states:	15.0 %
All other limit states:	20.0 %

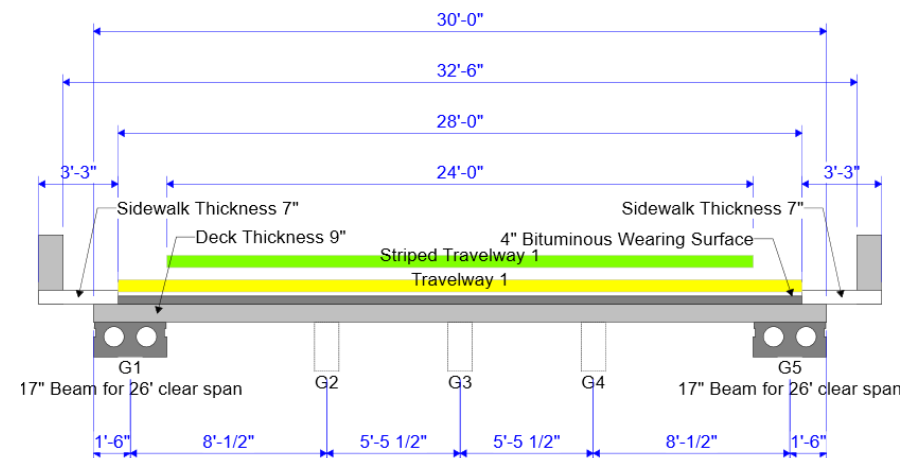
- Condition factor (verified defect)

Member alternative: G1

Description	Specs	Factors	Engine	Import	Control
LRFR					
Condition factor:	Fair				
		<input checked="" type="checkbox"/> Field measured section properties			

- Optimize load distribution

- Utilize striped lanes for improved LLDFs
- Better distribute parapet load (tributary area)

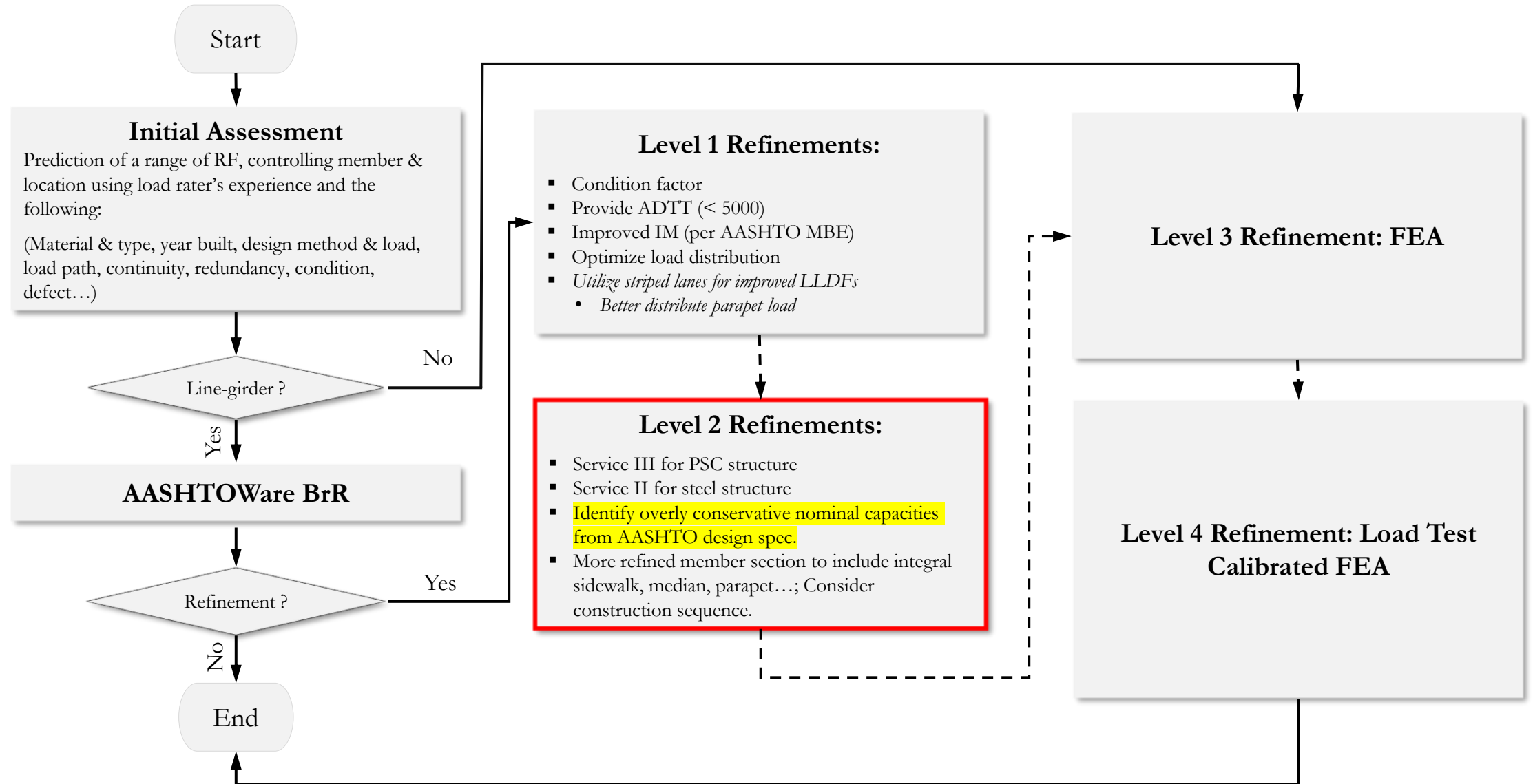


Stage 2 dead load distribution

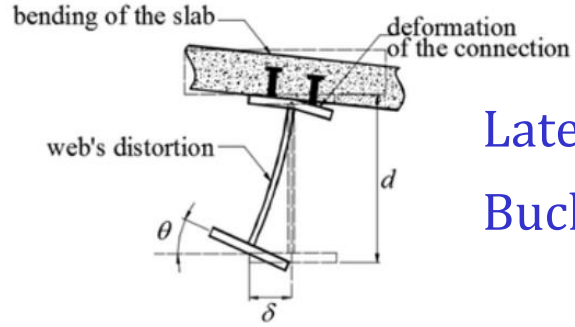
- Uniformly to all girders
- By tributary area
- By transverse simple-beam analysis
- By transverse continuous-beam analysis
- By percentage

Definition	Analysis	Specs	Engine
Structural slab thickness			
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Wearing surface			
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

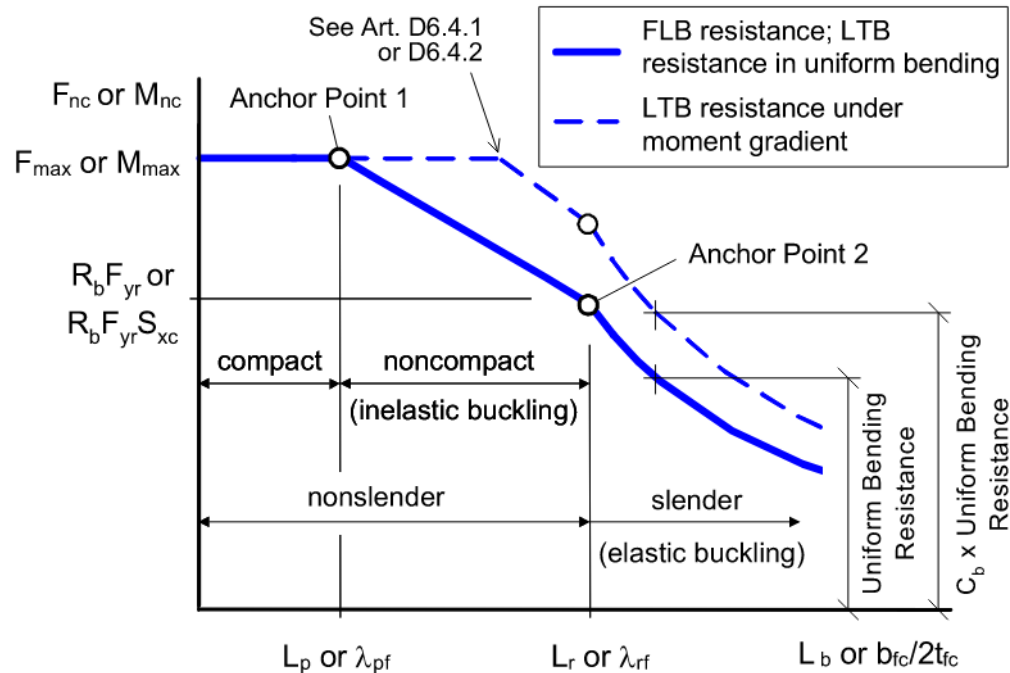
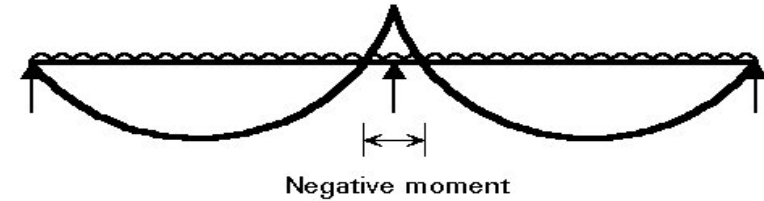
Workflow for Bridge Load Ratings with Improvement Options



Level 2 Refinement: Overly Conservative Capacity



Lateral Torsional Buckling (TBL)



$$F_{nc} = C_b \left[1 - \left(1 - \frac{F_{yr}}{R_h F_{yc}} \right) \left(\frac{L_b - L_p}{L_r - L_p} \right) \right] R_b R_h F_{yc} \leq R_b R_h F_{yc} \quad (6.10.8.2.3-2)$$

C_b = moment gradient modifier. In lieu of an alternative rational analysis, C_b may be calculated as follows:

- For unbraced cantilevers and for members where

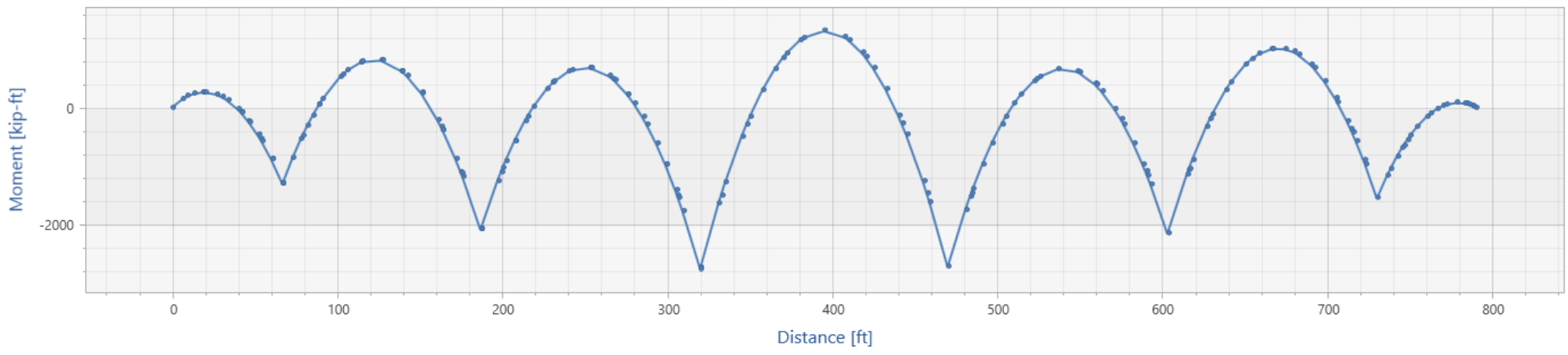
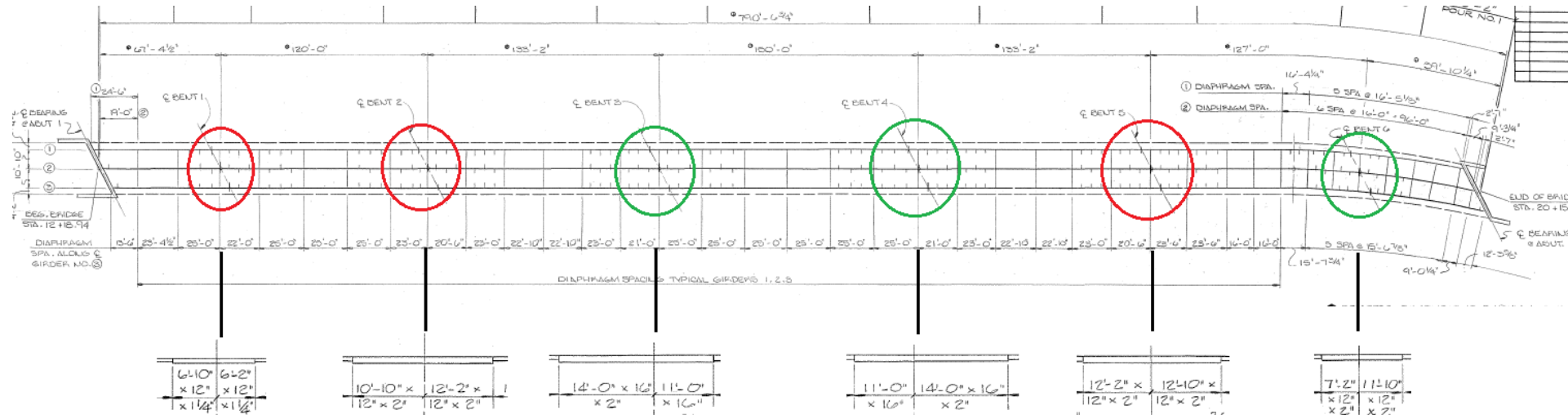
$$f_{mid}/f_2 > 1 \text{ or } f_2 = 0$$

$$C_b = 1.0 \quad (6.10.8.2.3-6)$$

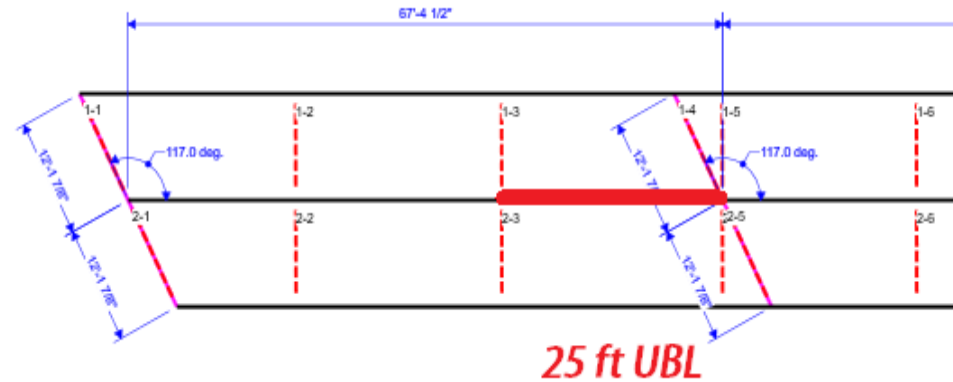
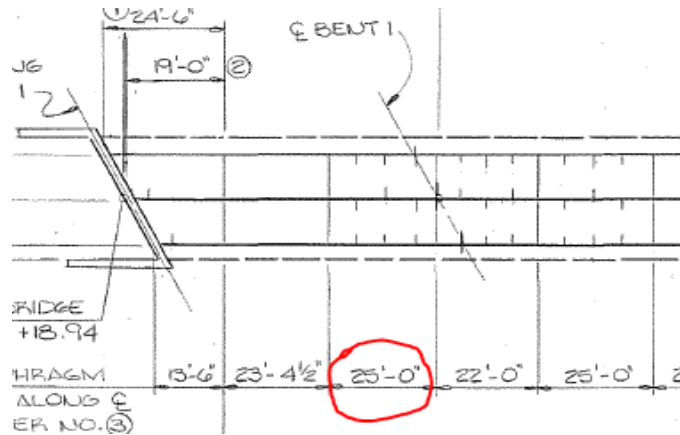
- For all other cases:

$$C_b = 1.75 - 1.05 \left(\frac{f_1}{f_2} \right) + 0.3 \left(\frac{f_1}{f_2} \right)^2 \leq 2.3 \quad (6.10.8.2.3-7)$$

Level 2 Refinement: Overly Conservative Capacity



Level 2 Refinement: Overly Conservative Capacity



SUMMARY:

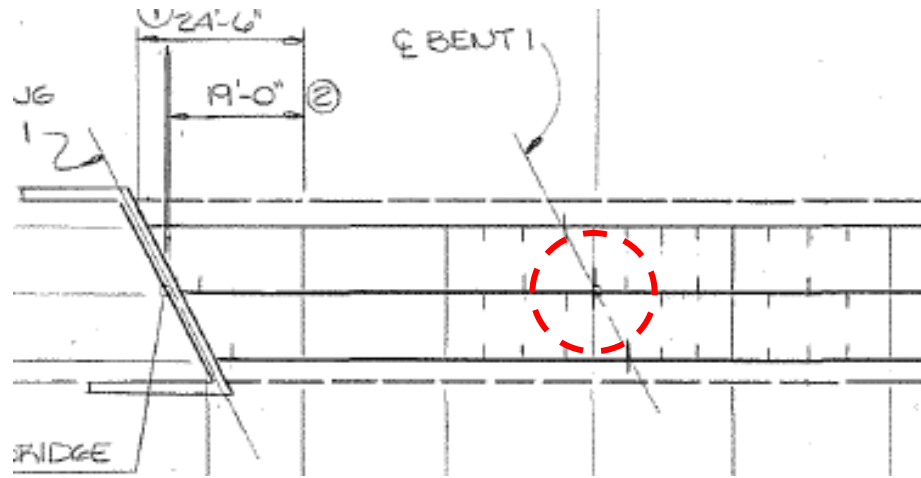
$$C_b = 1.0 \quad (6.10.8.2.3-6)$$

$$C_b = 1.75 - 1.05 \cdot (f_1/f_2) + 0.3 \cdot (f_1/f_2)^2 \leq 2.3 \quad (6.10.8.2.3-7)$$

Limit State	Load Comb	Input				Output				Eq.	Cb
		Left Stress (ksi)	Mid Stress (ksi)	Right Stress (ksi)	Concave Moment	fmid (ksi)	f2 (ksi)	f1 (ksi)			
STR-I	1, LegalR~	5.54	-7.02	-14.29	No	7.02	14.29	-0.25	6*	1.0000	
STR-I	1, LegalR~	-9.09	-18.68	-24.02	No	18.68	24.02	13.33	6*	1.0000	
SER-II	1, LegalR~	5.13	-5.28	-11.23	No	5.28	11.23	-0.67	6*	1.0000	
SER-II	1, LegalR~	-6.28	-14.29	-18.76	No	14.29	18.76	9.81	6*	1.0000	



Level 2 Refinement: Overly Conservative Capacity



$$F_{nc} = C_b \left[1 - \left(1 - \frac{F_{yr}}{R_h F_{yc}} \right) \left(\frac{L_b - L_p}{L_r - L_p} \right) \right] R_b R_h F_{yc} \leq R_b R_h F_{yc}$$

$$F_r = \phi_c \phi_s \phi F_{nc} = 19.1 \text{ ksi}$$

$$f_{DL} = 15.8 \text{ ksi} \quad f_{LL} = 9.07 \text{ ksi}$$

$$RF = \frac{C - DL}{LL}$$

$$RF = 0.37$$



Level 2 Refinement: Overly Conservative Capacity

LRFR

- For unbraced cantilevers and for members where

$$f_{mid}/f_2 > 1 \text{ or } f_2 = 0$$

$$C_b = 1.0 \quad (6.10.8.2.3-6)$$

- For all other cases:

$$C_b = 1.75 - 1.05 \left(\frac{f_1}{f_2} \right) + 0.3 \left(\frac{f_1}{f_2} \right)^2 \leq 2.3 \quad (6.10.8.2.3-7)$$

LFD/LFR

$$C_b = 1.75 + 1.05 \left(\frac{M_1}{M_2} \right) + \left(\frac{M_1}{M_2} \right)^2$$

$$C_b = 1.75 \text{ (end span)}$$

AISC

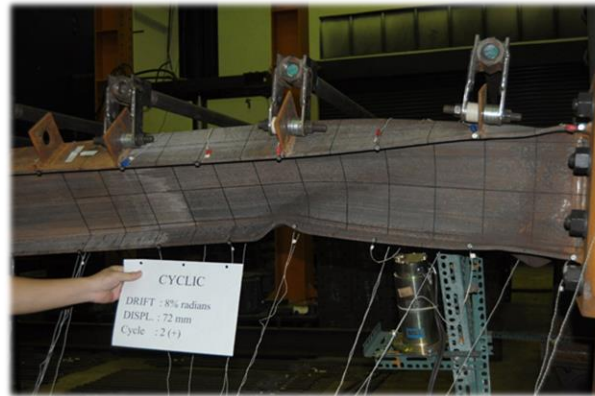
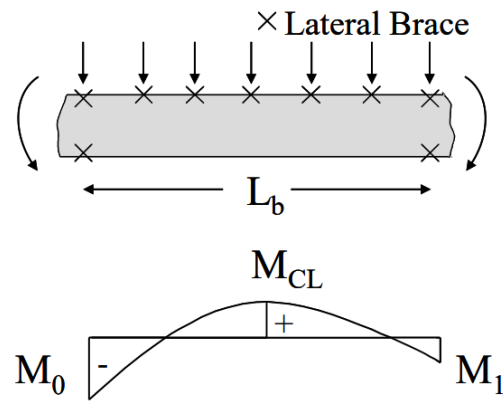
$$C_b = \frac{12.5M_{max}}{2.5M_{max} + 3M_A + 4M_B + 3M_C}$$

	f_r	DL	LL	RF
LRFR	19.1	15.8	9.07	0.37
LFR	25.6	15.8	9.07	1.08
AISC	25.1	15.8	9.07	1.02



Level 2 Refinement: Yura & Helwig Approach

- Restrain against twist at support
- Restrain against lateral displacement along the length at top flange



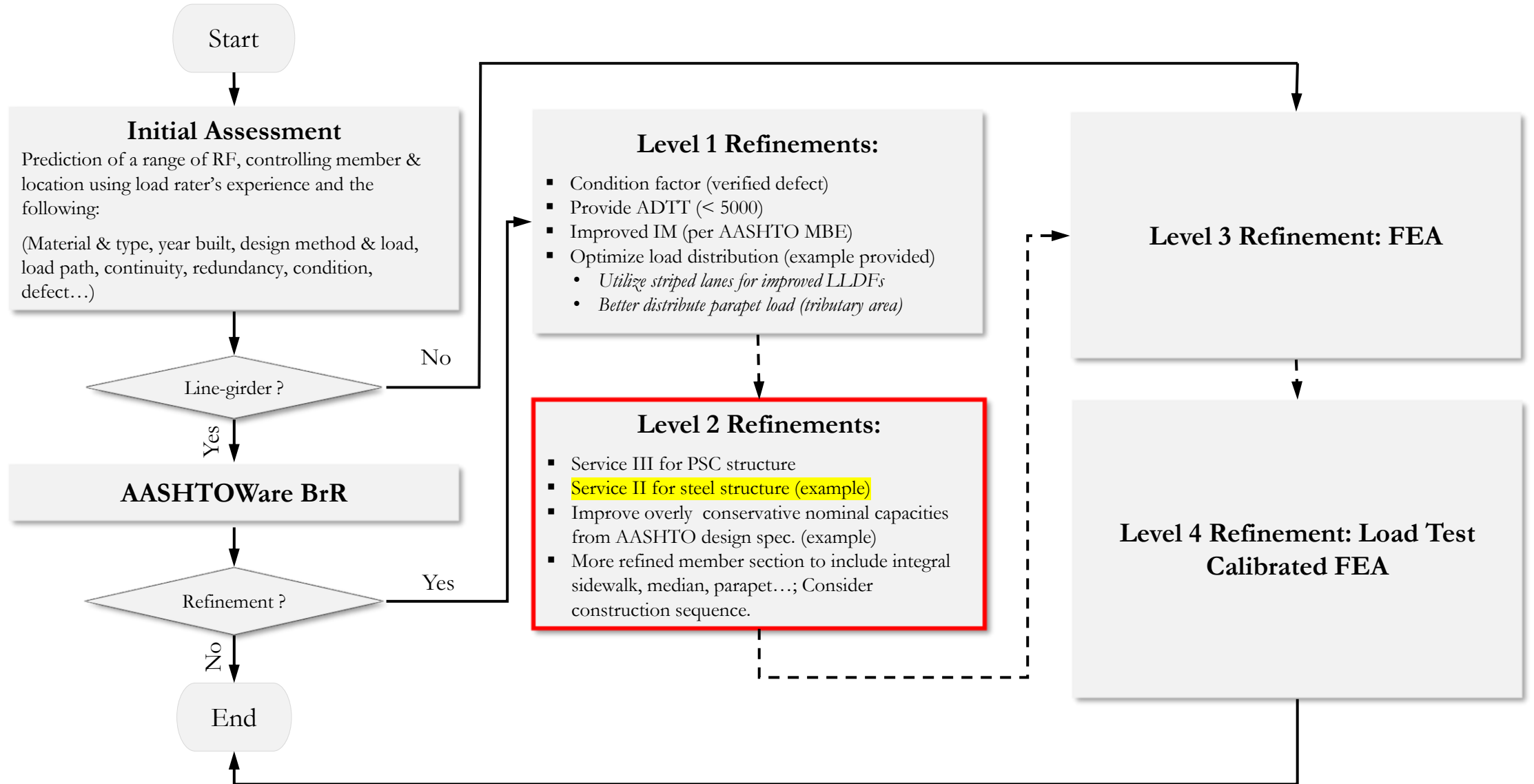
Yura & Helwig Equation:

$$C_b = 3.0 - \frac{2}{3} \left(\frac{M_1}{M_o} \right) - \frac{8}{3} \frac{M_{CL}}{(M_o + M_1)^*}$$

	fr	DL	LL	RF
Yura & Helwig	44.0	15.8	9.07	3.11



Workflow for Bridge Load Ratings with Improvement Options



Service II / Web Proportion/Web Bend-Buckling

Service II—Load combination intended to control **yielding of steel structures** and slip of slip-critical connections due to vehicular live load. [3.4.1]

For the **top** steel flange of composite sections:

$$f_f \leq 0.95R_h F_{yf} \quad (6.10.4.2.2-1)$$

For the **bottom** steel flange of composite sections:

$$f_f + \frac{f_\ell}{2} \leq 0.95R_h F_{yf} \quad (6.10.4.2.2-2)$$

$$f_c \leq F_{crw} \quad (6.10.4.2.2-4)$$

6.10.2—Cross-Section Proportion Limits

6.10.2.1—Web Proportions

6.10.2.1.1—Webs without Longitudinal Stiffeners

Webs shall be proportioned such that:

$$\frac{D}{t_w} \leq 150 \quad (6.10.2.1.1-1)$$



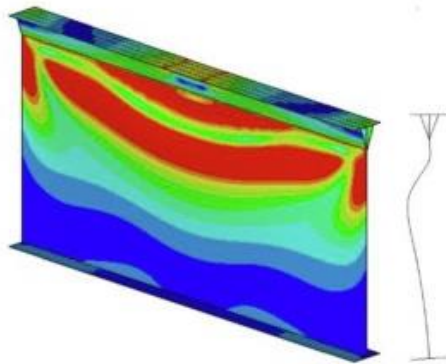
Web Bend-Buckling Resistance

6.10.1.9—Web Bend-Buckling Resistance

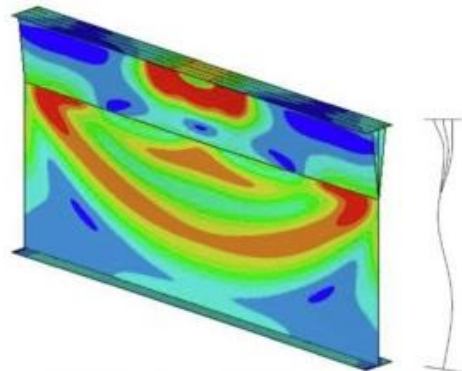
6.10.1.9.1—Webs without Longitudinal Stiffeners

The nominal bend-buckling resistance shall be taken as:

$$F_{crw} = \frac{0.9Ek}{\left(\frac{D}{t_w}\right)^2} \quad (6.10.1.9.1-1)$$



Unstiffened Web

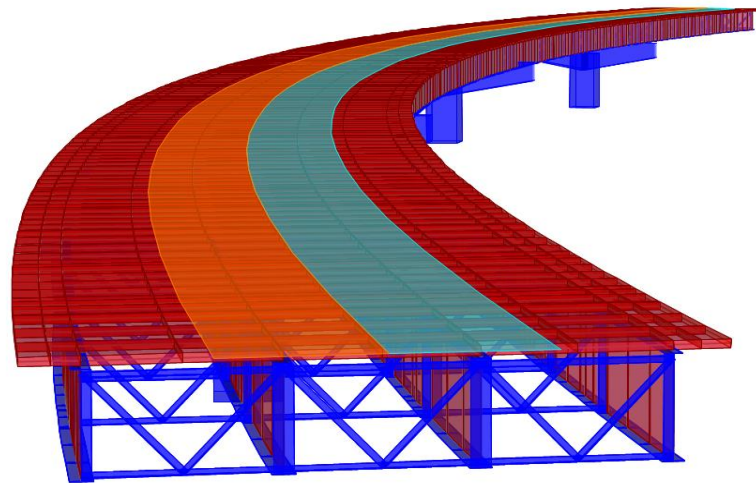
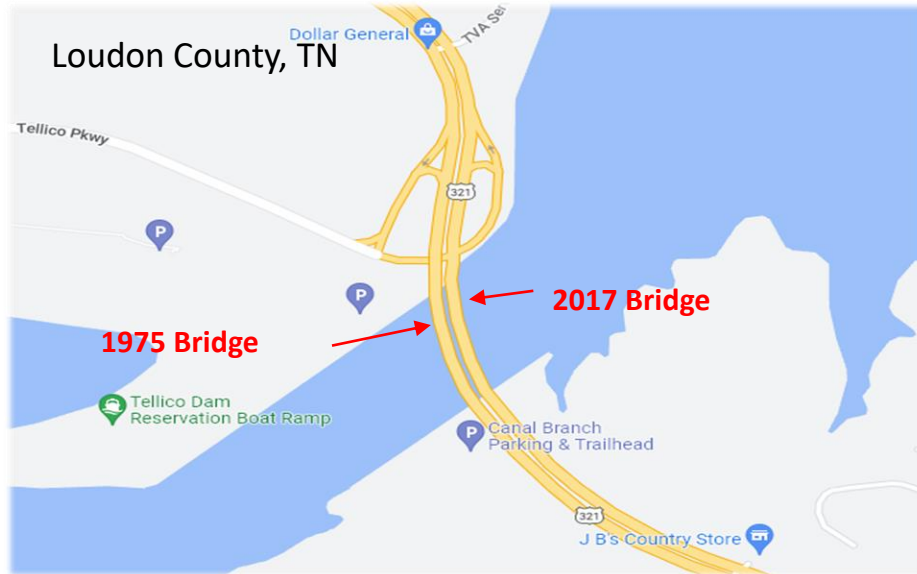


Stiffened Web

- ASCE (1968) recommends that web bend-buckling does not need to be considered in hybrid sections with F_{yc} up to 100 ksi as long as the web slenderness does not exceed $5.87\sqrt{E/F_{yc}}$. [C6.10.1.9.1]
- The flexural resistance equations of these Specifications give somewhat **conservative predictions** for the strengths of **hybrid members without longitudinal stiffeners** tested by Lew and Toprac (1968) that had D/t_w and $2Dc/t_w$ values as high as 305 and $F_{yw}/F_{yc} = 0.32$. Therefore, no additional requirements are necessary at the strength limit state for all potential values of F_{yw}/F_{yc} associated with the steels specified in Article 6.4.1. [C6.10.1.9.1]
- In many experimental tests, noticeable web plate bending deformations and associated transverse displacements occur from the onset of load application due to initial web out-of-flatness. Because of the **stable postbuckling behavior** of the web, **there is no significant change in the rate of increase of the web transverse displacements as a function of the applied loads as the theoretical web bend-buckling stress is exceeded** (Basler et al., 1960). [C6.10.1.9.1]
- Due to unavoidable geometric imperfections, the web bend-buckling behavior is a **load-deflection rather than a bifurcation problem**. The theoretical web-buckling load is used in these Specifications as a simple index for **controlling the web plate bending strains and transverse displacements**. [C6.10.1.9.1]



Web Bend Buckling in Service II



$$\frac{D}{t_w} = \frac{105in}{\left(\frac{9}{16}\right)in} = 186 > 150$$

- Slender web without longitudinal stiffener
- f_{crw} controlled limiting stress resulted a RF of ZERO.
- Field weld a longitudinal stiffener
 - Preheating and welding at compression side of the web
 - Curbed surface
 - Interference with vertical stiffener
- Can an engineering judgement be made?



Did You Know?

“ In general, bridge capacities has increased by more than 9% from 2009 to 2019. ”

Reference: <https://www.fhwa.dot.gov/bridge/lrfd/webinar.cfm>



Summary

- **Have an Expectation:** Begin with a well-defined expectation.
- **Refine Expectation:** Utilize inspection reports to enhance and adjust initial expectations.
- **Results Validation:** Use modeling results for validations.
- **Adaptive Approach:** Maintain an open mindset to incorporate refinements.

Questions?

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